

# Kluge EHD & EHF Series Press Rebuild Program

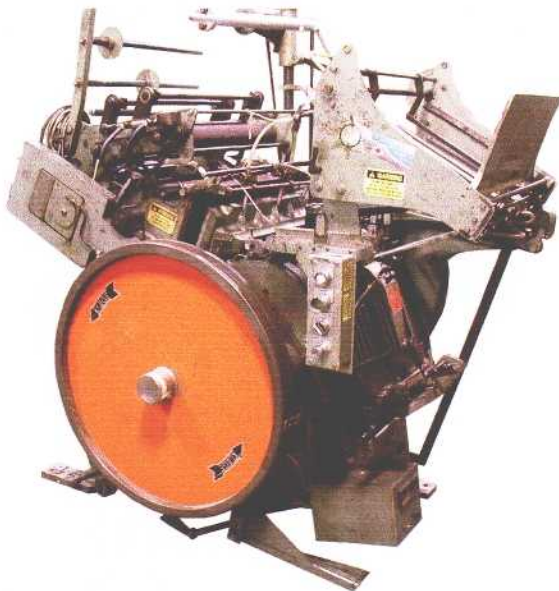
As the premier manufacturer of Foil Stamping, Embossing and Die Cutting equipment, Kluge understands that the two most important considerations when purchasing any piece of equipment are: Performance and Economy.

We hold a strong reputation for excellence in providing high quality, rebuilt Kluge EHD presses that are reasonably priced. These presses have passed the same rigorous quality control testing that our new Kluge equipment goes through. Not only do factory-trained personnel supervise each job, but our process meets the highest standards in the industry.

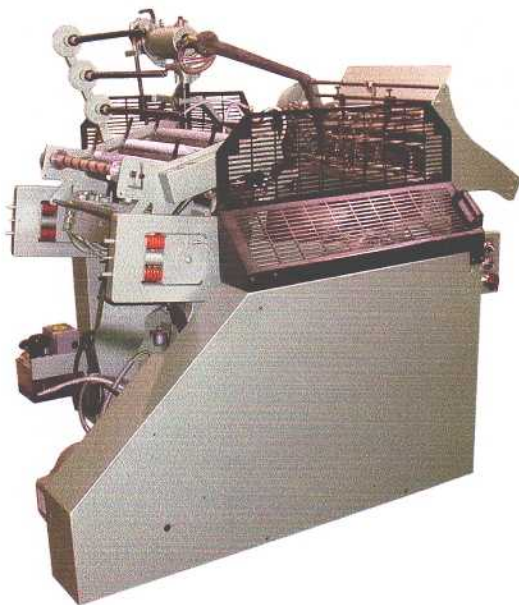
Our rebuild presses are economically priced, and additionally, each rebuilt Kluge EHD comes complete with installation, training, and a 6 months parts warranty.

As the original manufacturer we know the history behind the equipment we offer for sale, and can therefore assure you that it is in the condition we say it is.

Before



After



## *Benefits of a rebuilt press over used equipment*

It has been said that the biggest competition to a Kluge EHD, is a Kluge EHD.

There are a lot of old used Kluge presses around and these can look attractive price-wise, compared to a New or Rebuilt EHD press. However, the apparent economy may not be as good with this press as when purchasing New or Rebuilt from the original manufacturer.

When comparing the price of a used Kluge EHD, with a new or Rebuilt Kluge EHD, then please make sure that you consider the following issues:

1. All new and rebuilt Kluge presses come with an owner's manual and a part's manual.
2. A new Kluge press has a one year warranty on parts and a Rebuilt Kluge has a 6 month warranty on parts.
3. Kluge maintains a complete inventory of parts for all presses that are currently manufactured. For product liability reasons we do not sell parts to machines that were made before 1960. (If there is any question about the age of a press we encourage people to contact us for accurate information).
4. The purchase of a new and or rebuilt Kluge includes installation. Additional operator training is also available.
5. Kluge welcomes visitors to see a press prior to shipment. When purchasing a used press from a source other than Kluge it is a good idea to get the serial number of the actual press you are purchasing and to have the sales agreement specify the press you are getting.
6. Kluge will be happy to demonstrate the press for you or send you samples of work produced on the press.

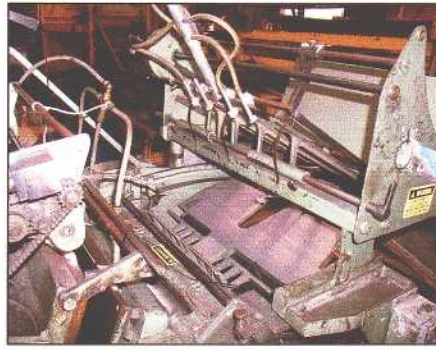
In addition, it is important that you are aware of product liability issues. All Kluge presses, new or rebuilt, are guarded to meet current OSHA and ANSI standards. While these standards are very specific there is one quick question you may ask: if a used press seller states that they meet current standards ask what that standard requires. The standards require that a press operating at 1800 IPH stop within  $\frac{1}{4}$  revolution when the working area of the press is accessed. The press also needs to be capable of being locked and tagged out during maintenance. Again, all new and rebuilt Kluge's meet today's standards.

*Kluge - the next generation in specialty print finishing and folding & gluing equipment*

**KLUGE®**

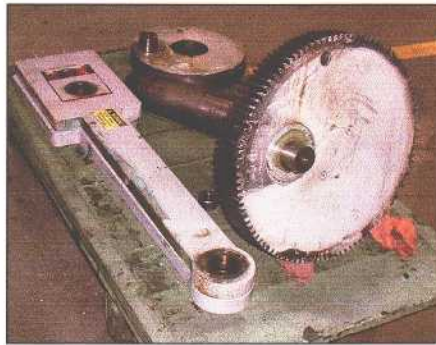
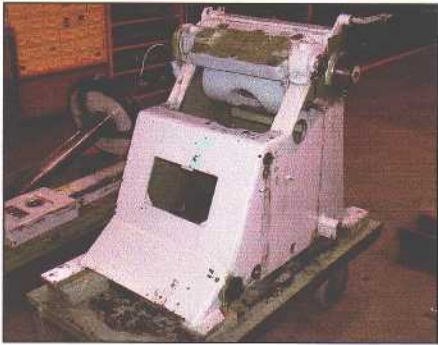
[www.kluge.biz](http://www.kluge.biz)

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## Step 1: The Used EHD

When a Kluge EHD comes in to the Brandtjen & Kluge Factory, it has been used faithfully for many years, and will in most cases look similar to the pictures (shown left). Many parts of the EHD are worn, but the main components are still usable.



## Step 2: Tear Down

The EHD press will be taken apart completely, and all parts of the machine will be professionally inspected for wear by our experienced engineers.



## Step 3: Rebuild

The worn parts will be replaced and the entire press will be repainted and then re-assembled. Next, the press will be subjected to the same quality control process as a new EHD/EHF Series Press prior to shipment.



## Step 4: Runout and Testing

Once the press has been rebuilt and painted, it is put through a rigorous runout process. Here the machine is continuously run with a steady increase in pressure. During this process, the temperature of the press is monitored until factory specified results are achieved. The rebuild process is now complete and the press is in excellent condition and ready for shipping.

For an extensive list of parts/accessories supplied with a Rebuilt Kluge press that MAY NOT be supplied with a used press, visit us on the web at [www.kluge.biz/lehdbuild.htm](http://www.kluge.biz/lehdbuild.htm) and click on the accessories link.

**WARNING:** For literature purposes, the guards and safety features have been removed. Kluge products should never be operated without all proper guards fully functioning and in place. A Kluge press should never be hand-fed.

EHD & EHF are registered trademarks of Brandtjen & Kluge, Inc.



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